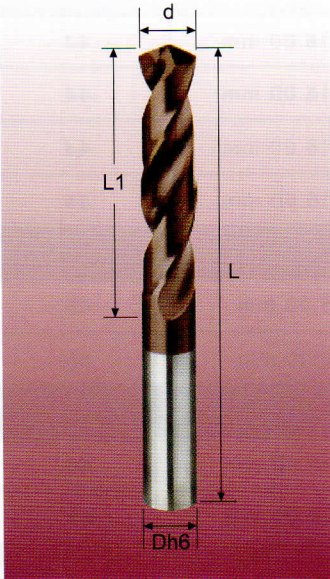


### DGT-NA2



CUTTING EFFECTED LENGTH = 3xD

#### Dimension

- Sim. DIN6539
- 130 Degree Tip Angle
- 25~35 Degree Helix Angle
- Without Coolant Hole
- S-Fire Coating

#### Tolerance

- d h7
- D h6

#### Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON

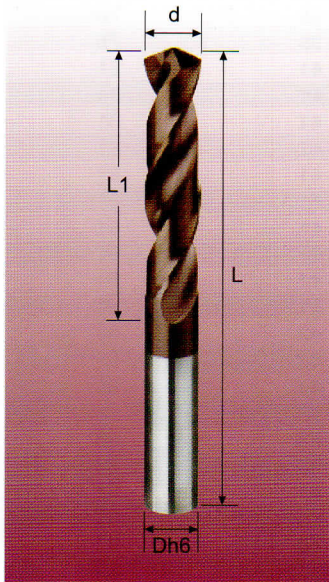
#### Recommend Cutting Condition

Table 1

| Order No.<br>訂購編號 | Dia.<br>刃徑 (d) | CL<br>刃長 (L1) | OAL<br>全長 (L) |
|-------------------|----------------|---------------|---------------|
| DGTNA202005U      | 2.00           | 12            | 38            |
| DGTNA202105U      | 2.10           | 12            | 38            |
| DGTNA202205U      | 2.20           | 13            | 40            |
| DGTNA202305U      | 2.30           | 13            | 40            |
| DGTNA202385U      | 2.38           | 14            | 43            |
| DGTNA202405U      | 2.40           | 14            | 43            |
| DGTNA202505U      | 2.50           | 14            | 43            |
| DGTNA202605U      | 2.60           | 14            | 43            |
| DGTNA202705U      | 2.70           | 16            | 46            |
| DGTNA202785U      | 2.78           | 16            | 46            |
| DGTNA202805U      | 2.80           | 16            | 46            |
| DGTNA202905U      | 2.90           | 16            | 46            |
| DGTNA203005U      | 3.00           | 16            | 46            |
| DGTNA203105U      | 3.10           | 18            | 49            |
| DGTNA203175U      | 3.175          | 18            | 49            |
| DGTNA203205U      | 3.20           | 18            | 49            |
| DGTNA203305U      | 3.30           | 18            | 49            |
| DGTNA203405U      | 3.40           | 20            | 52            |
| DGTNA203505U      | 3.50           | 20            | 52            |
| DGTNA203575U      | 3.57           | 20            | 52            |
| DGTNA203605U      | 3.60           | 20            | 52            |
| DGTNA203705U      | 3.70           | 20            | 52            |
| DGTNA203805U      | 3.80           | 22            | 55            |
| DGTNA203905U      | 3.90           | 22            | 55            |
| DGTNA203975U      | 3.97           | 22            | 55            |
| DGTNA204005U      | 4.00           | 22            | 55            |
| DGTNA204105U      | 4.10           | 22            | 55            |
| DGTNA204205U      | 4.20           | 24            | 58            |
| DGTNA204305U      | 4.30           | 24            | 58            |
| DGTNA204375U      | 4.37           | 24            | 58            |
| DGTNA204405U      | 4.40           | 24            | 58            |
| DGTNA204505U      | 4.50           | 24            | 58            |
| DGTNA204605U      | 4.60           | 24            | 58            |
| DGTNA204705U      | 4.70           | 24            | 58            |
| DGTNA204765U      | 4.76           | 26            | 62            |
| DGTNA204805U      | 4.80           | 26            | 62            |
| DGTNA204905U      | 4.90           | 26            | 62            |
| DGTNA205005U      | 5.00           | 26            | 62            |
| DGTNA205105U      | 5.10           | 26            | 62            |
| DGTNA205205U      | 5.20           | 26            | 62            |
| DGTNA205305U      | 5.30           | 26            | 62            |
| DGTNA205405U      | 5.40           | 28            | 66            |
| DGTNA205505U      | 5.50           | 28            | 66            |
| DGTNA205605U      | 5.60           | 28            | 66            |
| DGTNA205705U      | 5.70           | 28            | 66            |
| DGTNA205805U      | 5.80           | 28            | 66            |
| DGTNA205905U      | 5.90           | 28            | 66            |
| DGTNA206005U      | 6.00           | 28            | 66            |
| DGTNA206105U      | 6.10           | 31            | 70            |
| DGTNA206205U      | 6.20           | 31            | 70            |
| DGTNA206305U      | 6.30           | 31            | 70            |
| DGTNA206355U      | 6.35           | 31            | 70            |
| DGTNA206405U      | 6.40           | 31            | 70            |
| DGTNA206505U      | 6.50           | 31            | 70            |
| DGTNA206605U      | 6.60           | 31            | 70            |
| DGTNA206705U      | 6.70           | 31            | 70            |
| DGTNA206805U      | 6.80           | 34            | 74            |
| DGTNA206905U      | 6.90           | 34            | 74            |



### DGT-NA2



CUTTING EFFECTED LENGTH = 3xD

#### Dimension

- Sim. DIN6539
- 130 Degree Tip Angle
- 25~35 Degree Helix Angle
- Without Coolant Hole
- S-Fire Coating

#### Tolerance

- d h7
- D h6

#### Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON

#### Recommend

#### Cutting Condition

Table 1

| Order No.<br>訂購編號 | Dia.<br>刃徑 (d) | CL<br>刃長 (L1) | OAL<br>全長 (L) |
|-------------------|----------------|---------------|---------------|
| DGTNA207005U      | 7.00           | 34            | 74            |
| DGTNA207105U      | 7.10           | 34            | 74            |
| DGTNA207145U      | 7.14           | 34            | 74            |
| DGTNA207205U      | 7.20           | 34            | 74            |
| DGTNA207305U      | 7.30           | 34            | 74            |
| DGTNA207405U      | 7.40           | 34            | 74            |
| DGTNA207505U      | 7.50           | 34            | 74            |
| DGTNA207605U      | 7.60           | 37            | 79            |
| DGTNA207705U      | 7.70           | 37            | 79            |
| DGTNA207805U      | 7.80           | 37            | 79            |
| DGTNA207905U      | 7.90           | 37            | 79            |
| DGTNA207945U      | 7.94           | 37            | 79            |
| DGTNA208005U      | 8.00           | 37            | 79            |
| DGTNA208105U      | 8.10           | 37            | 79            |
| DGTNA208205U      | 8.20           | 37            | 79            |
| DGTNA208305U      | 8.30           | 37            | 79            |
| DGTNA208405U      | 8.40           | 37            | 79            |
| DGTNA208505U      | 8.50           | 37            | 79            |
| DGTNA208605U      | 8.60           | 37            | 79            |
| DGTNA208705U      | 8.70           | 37            | 79            |
| DGTNA208735U      | 8.73           | 40            | 84            |
| DGTNA208805U      | 8.80           | 40            | 84            |
| DGTNA208905U      | 8.90           | 40            | 84            |
| DGTNA209005U      | 9.00           | 40            | 84            |
| DGTNA209105U      | 9.10           | 40            | 84            |
| DGTNA209205U      | 9.20           | 40            | 84            |
| DGTNA209305U      | 9.30           | 40            | 84            |
| DGTNA209405U      | 9.40           | 40            | 84            |
| DGTNA209505U      | 9.50           | 40            | 84            |
| DGTNA209705U      | 9.70           | 43            | 89            |
| DGTNA209805U      | 9.80           | 43            | 89            |
| DGTNA209905U      | 9.90           | 43            | 89            |
| DGTNA210005U      | 10.00          | 43            | 89            |
| DGTNA210105U      | 10.10          | 43            | 89            |
| DGTNA210205U      | 10.20          | 43            | 89            |
| DGTNA210305U      | 10.30          | 43            | 89            |
| DGTNA210405U      | 10.40          | 43            | 89            |
| DGTNA210505U      | 10.50          | 43            | 89            |
| DGTNA210605U      | 10.60          | 43            | 89            |
| DGTNA210805U      | 10.80          | 47            | 95            |
| DGTNA210905U      | 10.90          | 47            | 95            |
| DGTNA211005U      | 11.00          | 47            | 95            |
| DGTNA211105U      | 11.10          | 47            | 95            |
| DGTNA211205U      | 11.20          | 47            | 95            |
| DGTNA211505U      | 11.50          | 47            | 95            |
| DGTNA211605U      | 11.60          | 47            | 95            |
| DGTNA211805U      | 11.80          | 47            | 95            |
| DGTNA211905U      | 11.90          | 51            | 102           |
| DGTNA212005U      | 12.00          | 51            | 102           |
| DGTNA212505U      | 12.50          | 51            | 102           |
| DGTNA212705U      | 12.70          | 51            | 102           |
| DGTNA213005U      | 13.00          | 51            | 102           |
| DGTNA213505U      | 13.50          | 54            | 107           |
| DGTNA214005U      | 14.00          | 54            | 107           |
| DGTNA214505U      | 14.50          | 56            | 111           |
| DGTNA215005U      | 15.00          | 56            | 111           |
| DGTNA215505U      | 15.50          | 58            | 115           |
| DGTNA216005U      | 16.00          | 58            | 115           |