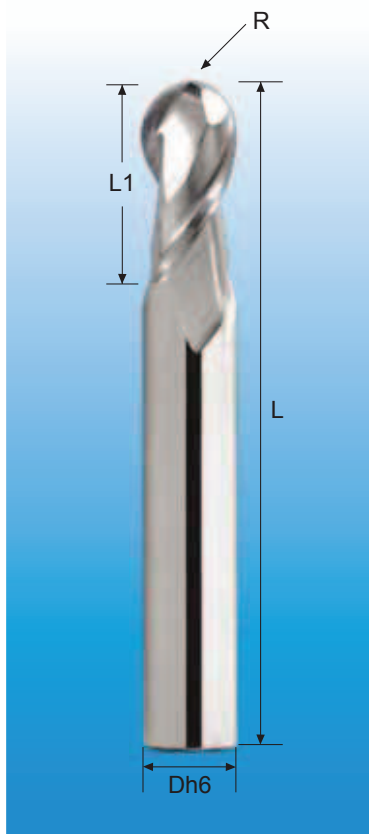


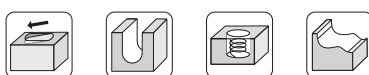
ENB-FA2

ENB-SA2



Order No. 訂購編號	Radius 半徑 (R)	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)	Flutes 刃數 (F)
ENBFA201000	0.5R	1	2	50	4	2
ENBFA202000	1.0R	2	4	50	4	2
ENBFA203000	1.5R	3	6	50	4	2
ENBFA204000	2.0R	4	8	50	4	2
ENBSA204000	2.0R	4	8	50	6	2
ENBSA205000	2.5R	5	10	50	6	2
ENBSA206000	3.0R	6	12	50	6	2
ENBSA208000	4.0R	8	16	60	8	2
ENBSA210000	5.0R	10	20	75	10	2
ENBSA212000	6.0R	12	24	75	12	2
ENBSA216000	8.0R	16	32	100	16	2

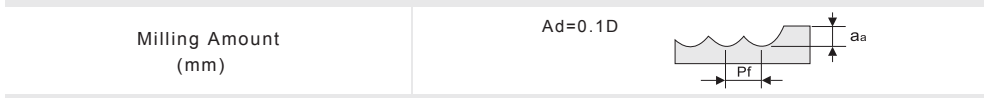
INCH SIZE						
ENBSA203X00	1/16R	1/8	3/8	1-1/2	1/8	2
ENBSA204X00	3/32R	3/16	9/16	2	3/16	2
ENBSA206X00	1/8R	1/4	3/4	2-1/2	1/4	2
ENBSA209X00	3/16R	3/8	7/8	2-1/2	3/8	2
ENBSA212X00	1/4R	1/2	1	3	1/2	2
ENBSA215X00	5/16R	5/8	1-1/4	3-1/2	5/8	2



WORKING MATERIAL	ALLUMINUM Alloy	
MATERIAL CODE	A5052	
Vc	250 M / min	
DIAMETER	R.P.M	FEED (mm / min)
2MM	39,000	2,000
3MM	26,000	2,000
4MM	20,000	2,000
5MM	16,000	2,000
6MM	13,000	2,000
8MM	10,000	2,000
10MM	8,000	2,000
12MM	6,000	2,000
16MM	5,000	2,000

d (刃徑)	R Tol. (R公差)
∅	± 0.02

Finishing (精銑)	◎
Semi-Finishing (中銑)	◎
Roughing (粗銑)	◎



The Feed & RPM may be changed depending on the M/C Conditions, Lubricating & Cooling systems.