

# อุปกรณ์ขัด Polishing tools

## Mold /die Polishing Stone - USA

หินขัดแม่พิมพ์



AS-9 is engineered for hand stoning EDM scale surfaces. It can be used with polishing machines provides a fast, smooth cutting action during hand stoning. Use either with a lubricant or dry.

หินขัดงาน EDM ใช้ได้ทั้งมือและเครื่อง



AO is a perfect all-around aluminum oxide stone. It use for polishing mold cavity details. Because the AO is filled with lubricant so it does not require much pre-lubrication. Grits 220-320 work well in removing EDM scale.

หินน้ำมันขัดแม่พิมพ์และงาน EDM

List price/pcs , Qty : 12pcs/box

ITEM	AS-9EDM			AO		
	● 150 ● 180 ● 220	● 320 ● 400	● 600	● 150 ● 220	● 320 ● 400	● 600
1/16x1/4x6"	147	164	228	141	159	191
1/16x1/2x6"	151	169	202	150	170	191
1/8x1/8x6"	151	169	227	150	170	191
1/8x1/4x6"	142	152	185	142	152	177
● 1/8x1/2x6"	159	169	209	158	170	205
1/4x1/4x6"	142	153	185	147	153	177
● 1/4x1/2x6"	187	198	257	181	192	239
1/4ROUND	275	365	428	275	319	417
3/8ROUND	336	382	439	325	361	423

- สต็อกสินค้าพร้อมส่ง
- สต็อกในต่างประเทศ



## Mold /die Polishing Stone - TAIWAN

หินขัดสีส้ม

■ EDM series stones are specially for removing the hard scale generated by the EDM process on all type of mold and die steels.

Besdia®



ITEM	EDM - BESDIA		
	180 ● 220 ● 320	● 400 ● 600	800 1000
● 6x3x150mm	76	86	97
● 13x3x150mm	98	113	140
● 13x6x150mm	116	139	190
25x6x150mm	195	228	310
25x13x150mm	412	429	540
6mm round	163	200	230

## Crystal Fiber stone

หินขัด Crystal fiber stone

Cristone®  
MADE IN JAPAN

High Strength  
High Surface finishing  
High Polishing efficiency



หินขัด Crystal fiber stone ขัดแม่พิมพ์และงาน EDM เทคโนโลยีใหม่จะได้อายุการใช้งานเหมือนกับ Superstone

Grit #	#150	#200	#400	#600	#800	#1000	Price
Size-mm							
1x4x100	● JRG-0104100	● JRP-0104100	● JRV-0104100	● JRO-0104100	● JRB-0104100	● JRW-0104100	600

# อุปกรณ์ขัด Polishing tools

## Ceramic Fiber stone (Super stone)

หินขัดซูเปอร์สโตน

XBC  
Ceramic Fiber Stone  
Made in Japan



For precise polishing of free surfaces, free curves, ribs, etc., of plastic mold. High finishing efficiency can be achieved. It can be used in narrow areas or complex shape where common abrasive stones cannot be reached and able to use with both hand and machine

หินsuperstone ขัดแม่พิมพ์และงาน EDM < 57HRC

Code	Color	Size	Price
● 1004	#220 Dark brown	1X4X100	690
1006		1X6X100	1122
1010		1X10X100	1562
● 1004	#300 Light brown	1X4X100	690
1006		1X6X100	1122
1010		1X10X100	1562
● 1004	#400 Orange	1X4X100	660
1006		1X6X100	1034
1010		1X10X100	1430
● 1004	#600 Black	1X4X100	660
1006		1X6X100	1034
1010		1X10X100	1430
● 1004	#800 Blue	1X4X100	625
1006		1X6X100	900
1010		1X10X100	1390
● 1004	#1000 White	1X4X100	625
1006		1X6X100	1034
1010		1X10X100	1430
● 1004	#1200 Red	1X4X100	625
1006		1X6X100	1034
1010		1X10X100	1430
● D3B - Round	#220 Dark brown	3*100	1350
● D3B - Round	#300 Light brown	3*100	1350
● D3B - Round	#400 Orange	3*100	1350
● D3B - Round	#600 Black	3*100	1350
● D3B - Round	#800 Blue	3*100	1350
● D3B - Round	#1000 White	3*100	1350
● D3B - Round	#1200 Red	3*100	1350

- สต็อกสินค้าพร้อมส่ง
- สต็อกในต่างประเทศ

## Miniture ceramic Fiber stone

หินsuperstone ขนาดเล็ก 0.7 - 1.0 มม. สำหรับร่องเล็กๆ

Model	Grit	Size	Baht
● OS-075	#250	0.7x0.7x50	600
● OS-121		1.0x2.0x100	500
● BS-075	#400	0.7x0.7x50	600
● BS-121		1.0x2.0x100	500
● YS-075	#700	0.7x0.7x50	600
● YS-121		1.0x2.0x100	500
● RS-075	#1200	0.7x0.7x50	600
● RS-121		1.0x2.0x100	500



Excellent stone for finishing on mold/die

