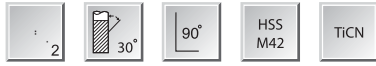


ดอกเอ็นมิลไฮสปีดโคบอลท์ 8% HSS Co8% Endmill

HSS Co8% 2 Flutes Endmill เอ็นมิลไฮสปีดโคบอลท์ 2 ฟัน

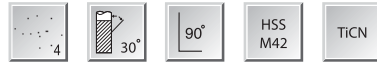


S312 - No coating (รุ่นไม่เคลือบ)
S312C - TiCN coating (โค้ท TiCN)

Standard				S312(C)			
Dc +0.02	Lc mm	L mm	d h6	Dc +0.02	Lc mm	L mm	d h6
1.0	3	50	6	1.0	3	50	6
1.5	4	50	6	1.5	4	50	6
2.0	6	50	6	2.0	6	50	6
2.5	7	50	6	2.5	7	50	6
3.0	10	50	6	3.0	10	50	6
3.5	12	60	6	3.5	12	60	6
4.0	12	60	6	4.0	12	60	6
4.5	15	60	6	4.5	15	60	6
5.0	15	60	6	5.0	15	60	6
5.5	15	60	6	5.5	15	60	6
6.0	15	60	6	6.0	15	60	6
6.5	20	65	8	6.5	20	65	8
7.0	20	65	8	7.0	20	65	8
7.5	20	65	8	7.5	20	65	8
8.0	20	65	8	8.0	20	65	8
8.5	25	75	10	8.5	25	75	10
9.0	25	75	10	9.0	25	75	10
9.5	25	75	10	9.5	25	75	10
10.0	25	80	10	10.0	25	80	10
11.0	30	80	12	11.0	30	80	12
12.0	30	80	12	12.0	30	80	12
13.0	35	90	12	13.0	35	90	12
14.0	35	90	16	14.0	35	90	16
15.0	40	95	16	15.0	40	95	16
16.0	40	95	16	16.0	40	95	16
17.0	40	105	20	17.0	40	105	20
18.0	40	105	20	18.0	40	105	20
19.0	45	110	20	19.0	45	110	20
20.0	45	110	20	20.0	45	110	20
22.0	45	110	20	22.0	45	110	20
24.0	50	120	25	24.0	50	120	25
25.0	50	120	25	25.0	50	120	25



HSS Co8% 4 Flutes Endmill เอ็นมิลไฮสปีดโคบอลท์ 4 ฟัน



S314 - No coating (รุ่นไม่เคลือบ)
S314C - TiCN coating (โค้ท TiCN)

Standard				S314(C)			
Dc +0.02	Lc mm	L mm	d h6	Dc +0.02	Lc mm	L mm	d h6
2.0	6	50	6	2.0	6	50	6
2.5	7	50	6	2.5	7	50	6
3.0	10	50	6	3.0	10	50	6
3.5	12	60	6	3.5	12	60	6
4.0	12	60	6	4.0	12	60	6
4.5	15	60	6	4.5	15	60	6
5.0	15	60	6	5.0	15	60	6
5.5	15	60	6	5.5	15	60	6
6.0	15	60	6	6.0	15	60	6
6.5	20	65	8	6.5	20	65	8
7.0	20	65	8	7.0	20	65	8
7.5	20	65	8	7.5	20	65	8
8.0	20	65	8	8.0	20	65	8
8.5	25	75	10	8.5	25	75	10
9.0	25	75	10	9.0	25	75	10
9.5	25	75	10	9.5	25	75	10
10.0	25	75	10	10.0	25	75	10
11.0	30	80	12	11.0	30	80	12
12.0	30	80	12	12.0	30	80	12
13.0	35	90	12	13.0	35	90	12
14.0	35	90	16	14.0	35	90	16
15.0	40	95	16	15.0	40	95	16
16.0	40	95	16	16.0	40	95	16
17.0	40	105	20	17.0	40	105	20
18.0	40	105	20	18.0	40	105	20
19.0	45	110	20	19.0	45	110	20
20.0	45	110	20	20.0	45	110	20
22.0	45	110	20	22.0	45	110	20
24.0	50	120	25	24.0	50	120	25
25.0	50	120	25	25.0	50	120	25



รุ่นยาว
Long length

Standard				S315(C)			
Dc +0.02	Lc mm	L mm	d h6	Dc +0.02	Lc mm	L mm	d h6
6.0	25	65	8	6.0	25	65	8
8.0	35	80	10	8.0	35	80	10
10.0	45	95	10	10.0	45	95	10
12.0	55	105	12	12.0	55	105	12
14.0	55	110	16	14.0	55	110	16
16.0	65	120	16	16.0	65	120	16
18.0	65	130	20	18.0	65	130	20
20.0	75	140	20	20.0	75	140	20
25.0	90	160	25	25.0	90	160	25



HSS Co8% Roughing Endmill เอ็นมิลไฮสปีดโคบอลท์กัดหยาบ



Fine pitch รุ่นร่องหักเศษละเอียด

Standard				S336C			
Dc K12	Lc mm	L mm	d h6	Dc K12	Lc mm	L mm	d h6
6.0	15	60	6	6.0	15	60	6
8.0	20	65	8	8.0	20	65	8
10.0	25	75	10	10.0	25	75	10
12.0	30	80	12	12.0	30	80	12
14.0	35	90	12	14.0	35	90	12
16.0	40	95	16	16.0	40	95	16
18.0	40	105	20	18.0	40	105	20
20.0	45	110	20	20.0	45	110	20
22.0	45	110	20	22.0	45	110	20
25.0	50	120	25	25.0	50	120	25
30.0	55	140	25	30.0	55	140	25
32.0	60	145	32	32.0	60	145	32



Coarse pitch รุ่นร่องหักเศษหยาบ

Standard				S334C			
Dc K12	Lc mm	L mm	d h6	Dc K12	Lc mm	L mm	d h6
6.0	15	60	6	6.0	15	60	6
8.0	20	65	8	8.0	20	65	8
10.0	25	75	10	10.0	25	75	10
12.0	30	80	12	12.0	30	80	12
14.0	35	90	12	14.0	35	90	12
16.0	40	95	16	16.0	40	95	16
18.0	40	105	20	18.0	40	105	20
20.0	45	110	20	20.0	45	110	20
22.0	45	110	20	22.0	45	110	20
25.0	50	120	25	25.0	50	120	25
30.0	55	140	25	30.0	55	140	25
32.0	60	145	32	32.0	60	145	32



รุ่นยาว
Long length

Standard				S335C			
Dc K12	Lc mm	L mm	d h6	Dc K12	Lc mm	L mm	d h6
10.0	45	100	10	10.0	45	100	10
12.0	53	110	12	12.0	53	110	12
14.0	53	110	12	14.0	53	110	12
16.0	63	125	16	16.0	63	125	16
18.0	63	125	16	18.0	63	125	16
20.0	75	140	20	20.0	75	140	20
25.0	90	160	25	25.0	90	160	25
32.0	106	180	32	32.0	106	180	32

** รุ่นยาวพิเศษ เป็นของ SKL ดูที่หน้า 13